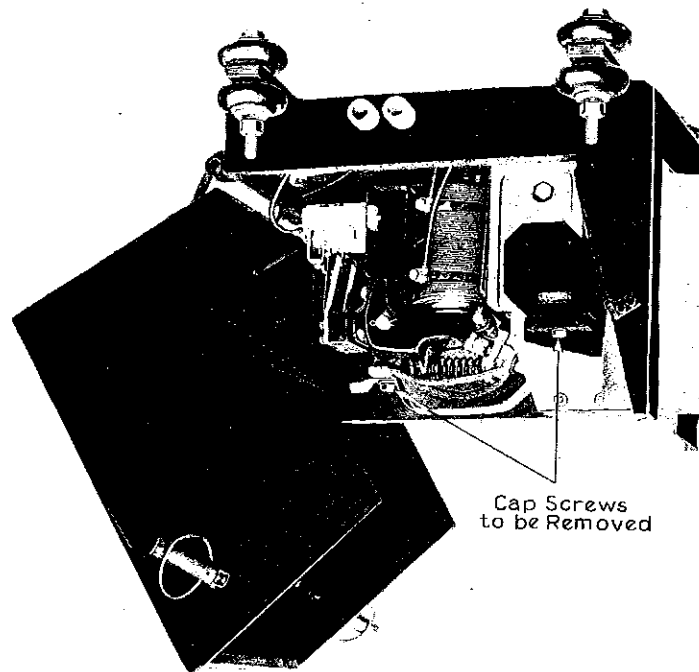




# REMOVAL OF ARC CHUTE

from  
Type DB Line Breakers



Type DB-976-A Line Breaker

The Arc Chute of the Type DB-976-7-8-9-80-81 Line Breakers is removed by taking out three hexagonal head cap screws and drawing the Arc Chute out of the box. This leaves the contact tips exposed and accessible for replacement or adjustment and at the same time enables the Arc Chute to be taken apart and any part easily replaced.

#### To Remove the Arc Chute:

- (1) Drop the swinging cover of the line breaker box.
- (2) Remove the three hexagonal head cap screws, one holding the connection strip to the frame and the other two holding the Arc Chute to the right- and left-hand feeder blocks, as shown in the illustration.
- (3) Loosen the Arc Chute by moving it up and down several times and draw it out of the line breaker box. The Arc Chute may stick at first due to the paint on the metal parts but it will come out easily after the first two or three times.

For tightening the cap screws holding the contact tips, it is suggested that Cat. No. 223814 socket wrench or its equivalent be used. This is a long handle socket wrench and can be used to tighten the cap screws without removing the Arc Chute if desired. The contact tips may be fastened in position more securely and good contact insured with such a wrench, because by its use the screws may be tightened to a greater degree.

**General Electric Company, Schenectady, N. Y.**

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